

NOTE:

1. All SKF bearings pressed in by special tool, ensure the opening direction to be horizontal
2. Flexible movement after assembly
3. Flexible movement of actuator shaft, it can be move backwards by gravity when pivot arm turns to certain angle
4. Apply Loctite 243 or Loctite 271 on all fasteners
5. Torque spanner used for all fasteners, torque defined on drawing
6. All fasteners are stainless steel A2

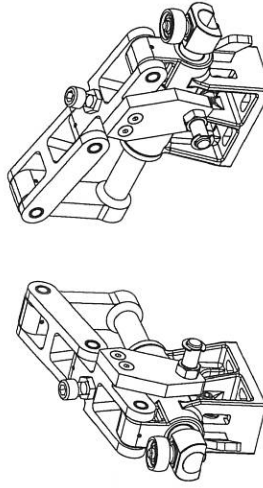
^ D-3004-003R as drawn

Δ D-3004-003L opposite as drawn

\*) D-3529-002 & D-3529-003 for both types

FIREMA	ANTIPOLLUTORE	BENSIO AT	BENSIO P E
	CARBURA	LIQUORI	SPILLA
Trasporti	FORNITORE	EMASER	UGUERIANE
COQUESSA TIPO	ULTIMATE	05	CV2-CV3
P025 CV1	COQUESSA	TIPO	IAD3
	CV15	MATRICOLA	04
DATA	SECONDO DOCUMENTO		
14/07/2011	CV1354108MF00		
N. 2008 - 14.07.2010 20.00.00.00			
BENE COMPAGNIE, 2010			
ANSA DOBREDA	CV15 P025 PPZ 0249	PROGLO	
	CODICE ABZ	A1	1/1

No.	Qty	Description	Part number	Article code / standard	Material	Remarks
27	2	Regrind bearing	N-4802-228	PCW/ 202371.58	Polycarbost	
26	6	Regrind sawing	N-4802-207	PCW/ 101298	Polycarbost	
25	6	Regrind plate washer (10.1x1)	N-2102-435	DN188	1.4301.X5CrNi1810BSL_304	
24	1	Regrind plate washer M10	N-2106-006	DN1451 / ISO_4256/4258	A2	
23	1	Regrind washer oil	N-2105-610	DN1799	A2	
22	1	Regrind washer oil	N-2105-509	DN18199	A2	
21	1	Regrind oil oil	N-2105-507		A2	
20	2	Regrind washer	N-2100-004	DN1875C-06	A2	
19	1	Regrind spring pin	N-11008-045	DN1481_A2_3X30	A2	
18	1	Regrind spring pin	N-11008-043	DN1481_A2_3X26	A2	
17	1	Regrind spring pin	N-11004-542	DN1481_A2_3X24	A2	
16	2	Coconut husk sieve	N-11006-089	DN1991_A2_M0X25	A2	
15	1	Regrind top frame	N-11005-186	DN6112_A2_110X55	A2	
14	2	Regrind top frame	N-11005-190	DN6112_A2_M0X20	A2	
13	1	Regrind roller	D-7009-001	Führungsrolle	-	
12	1	Longitudinal bearing plate	D-8575-002		1.4301.X5CrNi1810BSL_304	
11	1	Regrind controller	D-5569-001	-	1.4301.X5CrNi1810BSL_304	
10	3	Regrind	D-5546-003	-	1.4401.X5CrNiMo1713_316S_316	
9	1	Regrind	D-5549-002	-	1.0370.8653-3_(2225A)	
8	1	Regrind welding	D-5548-002	-	Reinhalter	
7	1	Regrind	D-5847-002	-	EPDM	
6	1	Regrind	D-5530-002	-	Reinhalter	
5	1	Regrind	D-5529-003	-	1.4301.X5CrNi1810BSL_304	
4	1	Regrind	D-5529-002	-	ABE2	
3	1	Regrind arm	D-528-002	-	ABE2	
2	1	Regrind roller	D-1543-012	-	EPDM	
1	1	Regrind stop	D-5543-007	-	EPDM	



D-3004-0031

AB	AA065JX
FIREMA	MF02

0-3004-003R

AB	AA06SJW
FIREMA	ME01

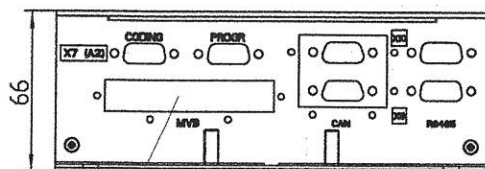
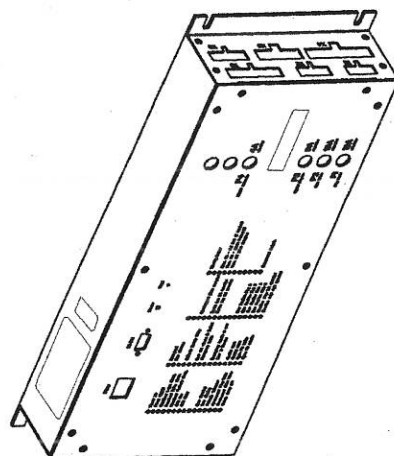
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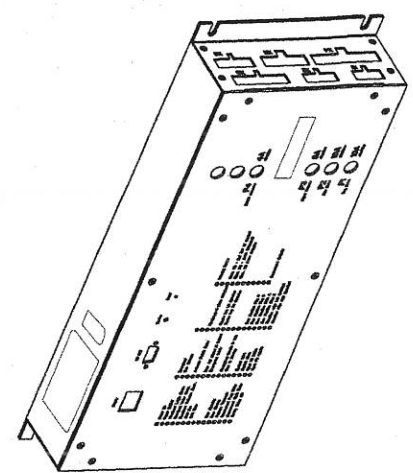
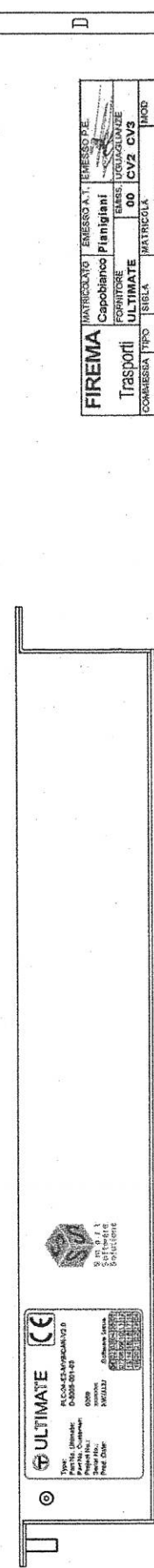
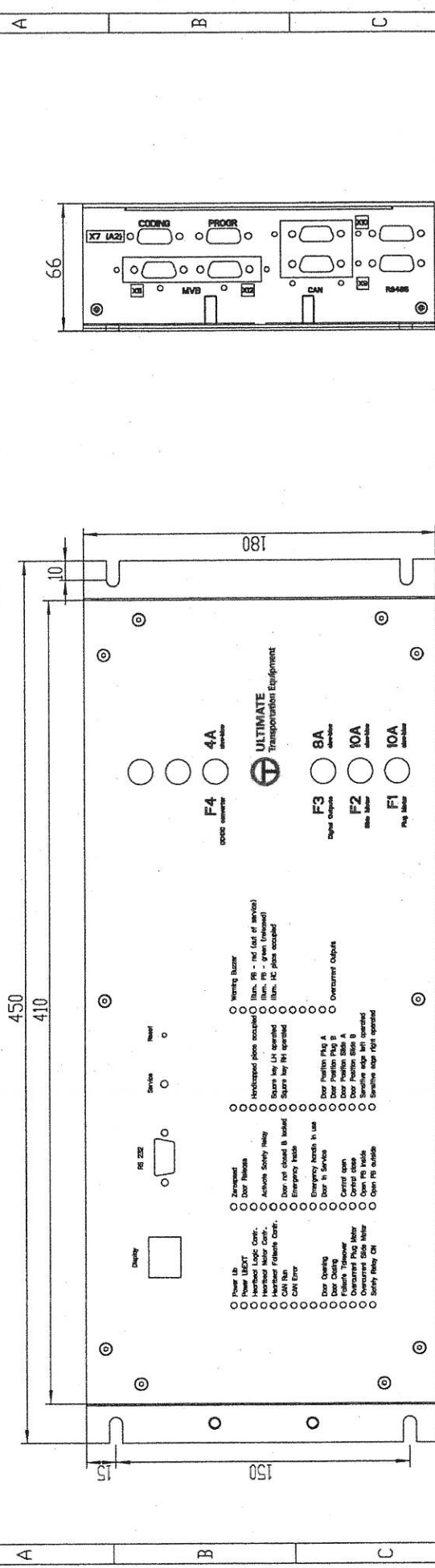
Bottom actuator assy RH

WING NO)	PAGE
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0-3004-003R-05

FOR	(REPL BY)	17
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<b>FIREMA</b>	MATRIGLIONE	EMERSON P.T.E.
Trasporti	Capobianco Pianigiani	EMERSON P.T.E.
FOURNITORE	ULTIMATE	00 CV2 CV3
CONSEGNA TIPO	SIGLA	MATRIGLIONE
DATA	CV1	CVS
23-08-06	CV1554116MF01	MOD 00
ANSA DOBREDA	AA065K4	FORMATO A3
3.54.116	3.54.116	1/1

FILENAME OF MODEL: D-5000-001	PROJECTOR D-5000-001-02	GENERAL TOL. ISO 2768 mK ISO 13920-BF ISO 1101	FORMAT A3	SCALE: 1:2	WEIGHT: 2.5kg
Application: Circumvesuviana	NAME FT	DATE 21/07/06	DESCRIPTION Door Control Unit MVB/CAN PLC-24-E2-MVB/CAN-V2.0?	ASSEMBLY DRAWING	MATERIAL:
2	29/08/06	21/07/06	ULTIMATE Transportation Equipment Unit	DRAWING NO: D-5005-001-02	PAGE: 1
1	21/07/06	21/07/06	complete drawing updated	(REPL. FIR)	(REPL. BY)